

SPECIFICATION SHEET

6 5/8" OD, 27.70 LBS/FT, 6 5/8 FH, 8.500 X 4.250" TJ, S-135 DRILL PIPE

PIPE SPECIFICATION	NEW	PREMIUM 80% REMAINING BODY WALL
PIPE OD	6.625"	<p>Note 1: The operating limits of the drill pipe should be based on the Premium pipe data detailed below.</p> <p>Any technical queries should be directed to Premier's Engineering Department.</p>
NOMINAL WEIGHT (PIPE TUBE)	27.70 LBS/FT	
AVERAGE WEIGHT (TUBE & TJ)	1054 LBS	
AVERAGE LENGTH	31.50 FT	
ADJUSTED WEIGHT	33.70 LBS/FT	
NOMINAL WALL THICKNESS	0.362"	
AVERAGE INSIDE DIAMETER	5.901"	
TYPE OF UPSET	IEU	
GRADE	S-135	
INTERNAL PLASTIC COATING	TK 34 XT	
PIPE CAPACITIES	NEW	PREMIUM 80% REMAINING BODY WALL
PIPE TENSILE YIELD	961,600 LBS	760,400 LBS
PIPE TORSIONAL YIELD	137,300 FT-LBS	108,300 FT-LBS
PIPE COLLAPSE RESISTANCE	7,813 PSI	4,562 PSI
PIPE BURST RESISTANCE	12,909 PSI	11,803 PSI
TOOL JOINT SPECIFICATION		
CONNECTION	6 5/8 FH	<p>Note 2: Make up torque should always be higher than anticipated drilling torque – up to a maximum of 56,000 ft/lbs..</p>
PIN / BOX OD	8.500"	
PIN / BOX ID	4.250"	
HARDBANDING	TCS TITANIUM	
TOOL JOINT TENSILE YIELD	2,102,300 LBS	
TOOL JOINT TORSIONAL YIELD	109,000 FT-LBS	
PIN / BOX LENGTH	11" / 14"	
MAKE UP TORQUE (MINIMUM)	54,500 FT-LBS	
MAKE UP TORQUE (MAXIMUM)	56,000 FT-LBS	
FLUID DISPLACEMENT	0.516 GAL/FT	
FLUID CAPACITY	1.359 GAL/FT	
DRIFT SIZE	4.125"	

Originator: Doug Farquhar	Date: 05/06/08	Approved by: Colin Cooper	Date: 21/05/08	Approved by: Rob O'Neill	Date: 05/06/08
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