

SPECIFICATION SHEET

5 1/2" OD, 21.90 LBS/FT, HT55, 7.000" X 4.000" TJ, S-135 DRILL PIPE

| PIPE SPECIFICATION | NEW | PREMIUM 80% REMAINING BODY WALL |
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| PIPE OD | 5.500" | <p>Note 1: The operating limits of the drill pipe should be based on the Premium pipe data detailed below.</p> <p>Any technical queries should be directed to Premier's Engineering Department.</p> |
| NOMINAL WEIGHT (PIPE TUBE) | 21.90 LBS/FT | |
| AVERAGE WEIGHT (TUBE & TJ) | 798 LBS | |
| AVERAGE LENGTH | 31.50 FT | |
| ADJUSTED WEIGHT | 25.32 LBS/FT | |
| NOMINAL WALL THICKNESS | 0.361" | |
| AVERAGE INSIDE DIAMETER | 4.778" | |
| TYPE OF UPSET | IEU | |
| GRADE | S-135 | |
| INTERNAL PLASTIC COATING | TK 34 XT | |
| PIPE CAPACITIES | NEW | PREMIUM 80% REMAINING BODY WALL |
| PIPE TENSILE YIELD | 786,800 LBS | 620,600 LBS |
| PIPE TORSIONAL YIELD | 91,300 FT-LBS | 71,800 FT-LBS |
| PIPE COLLAPSE RESISTANCE | 12,679 PSI | 7,496 PSI |
| PIPE BURST RESISTANCE | 15,507 PSI | 14,177 PSI |
| TOOL JOINT SPECIFICATION | | |
| CONNECTION | HT55 | <p>Note 2: Make up torque should always be higher than anticipated drilling torque – up to a maximum of 46,300 ft/lbs.</p> |
| PIN / BOX OD | 7.000" | |
| PIN / BOX ID | 4.000" | |
| HARDBANDING | ARMACOR M | |
| TOOL JOINT TENSILE YIELD | 1,265,800 LBS | |
| TOOL JOINT TORSIONAL YIELD | 77,200 FT-LBS | |
| PIN / BOX LENGTH | 10" / 15" | |
| MAKE UP TORQUE (MINIMUM) | 33,600 FT-LBS | |
| MAKE UP TORQUE (MAXIMUM) | 46,300 FT-LBS | |
| FLUID DISPLACEMENT | 0.387 GAL/FT | |
| FLUID CAPACITY | 0.901 GAL/FT | |
| DRIFT SIZE | 3.875" | |

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